



AL-Tuwaijri

Altuwaijri Industrial Equipment co.

Model:

IW 165SD

Description:

HYDRAULIC IRONWORKER

Specifications:

- Punching Pressure	: 165 Ton
- Max. Capacity (Diameter x Thickness)	: Dia. 37 x 32 : Dia. 50 x 24
- Throat Depth SD	: 510 mm
- Channel Flange Punching (H)	: 180 mm
- Max Stroke Length	: 100 mm
- Cycles / Min. (20mm stroke)	: 29 mm
- Working Height up to die	: 1050mm
Flat Bar Shearing	
- Flat Bar Shear (Width x Thickness)	: 760 x 20 : 400 x 30
- Blade Length	: 770
- Angle Flange Trim	: 120
- Working Height	: 920
Angle Shearing	
- At 90 Deg. Shearing	: 205 x 205 x 20
- At 45 Deg. Mitre Shearing	: 80 x 80 x 10
- Working Height	: 1185mm
Bar Shearing	
- Round Bar Shear	: Dia. 60
- Square Bar Shear	: 60 x 60
- Channel Shear	: 203*
- H Beams Shear	: 203*
- Working Height	: 1170



Notching

- Rectangular Notcher (W x D x T)	: 63.5 x 90 x 16
- Vee-Notcher (Side x Side x T)	: 105 x 105 x 16*
- Large V-Notcher (Side x Side x T)	: 145 x 145 x 13*
- Working Height	: 920

Special Tooling

- Single Vee Press Brake (W x T)	: 250 x 20*
- Multi-Vee Press Brake (W x T)	: 700 x 5*
- Angle Bending	: 102 x 13*
- Pipe Notching	: dia. 114*

Other

Electric Power	: 20 HP.
Net Weight (Approx.)	: 4950 kg.
Machine Dimensions (L x W x H)	: 2720 x 890 x 2000

Code Reference: **SUN-0155**

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